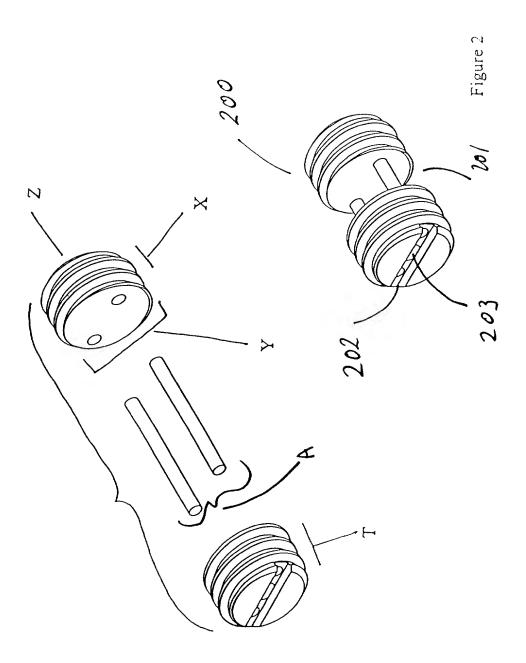
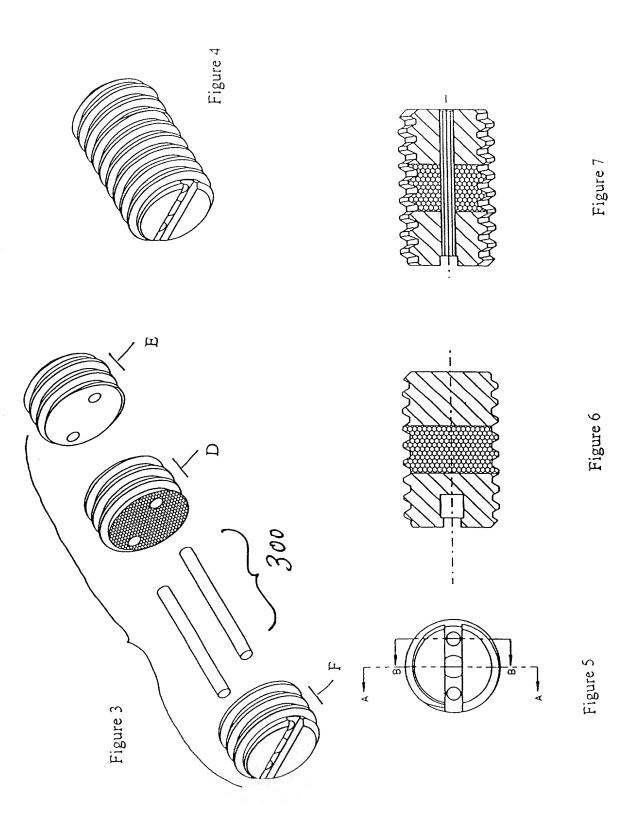


Figure 1





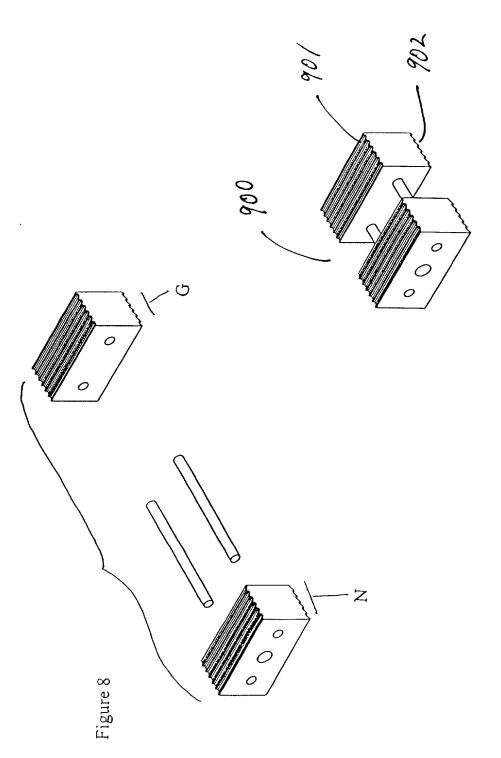
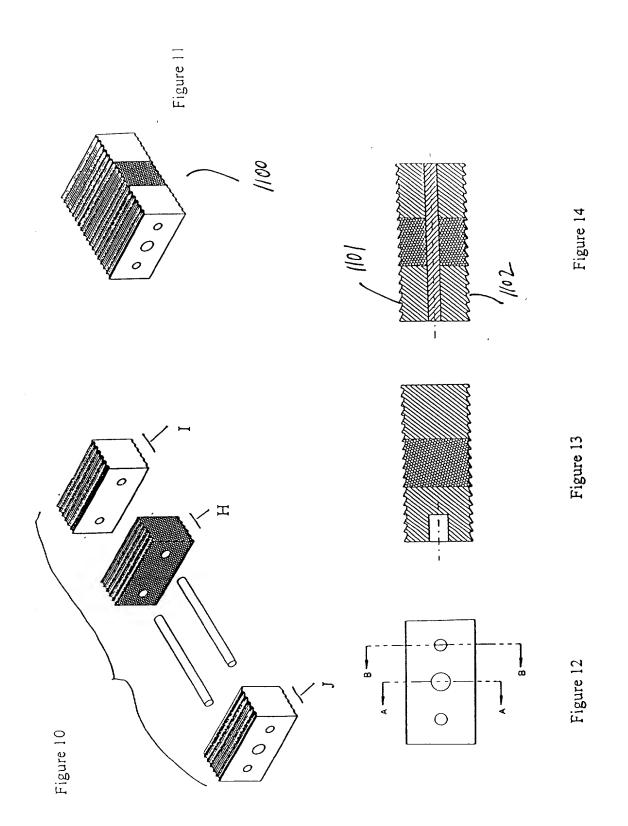


Figure 9



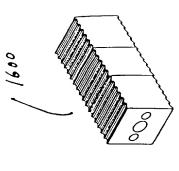


Figure 16

1500

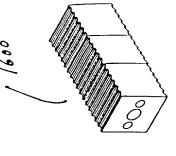
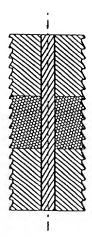


Figure 17



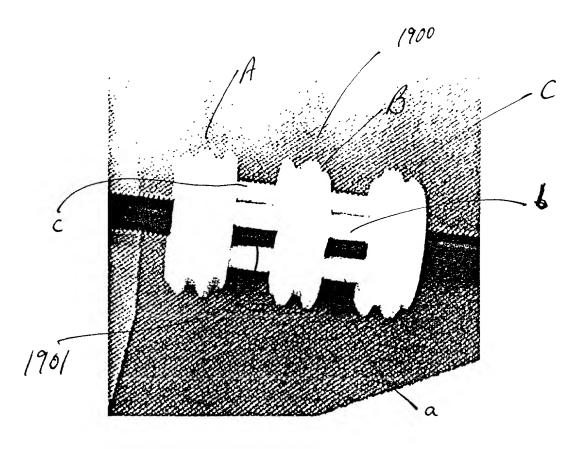
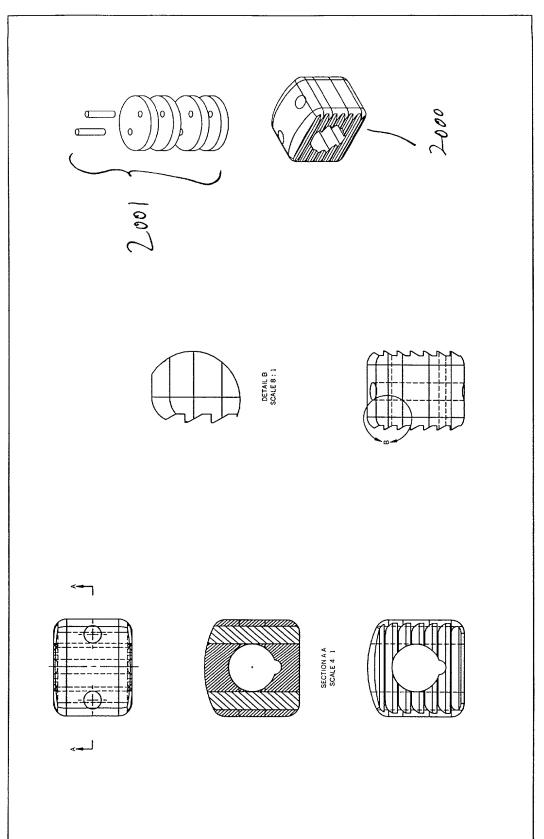
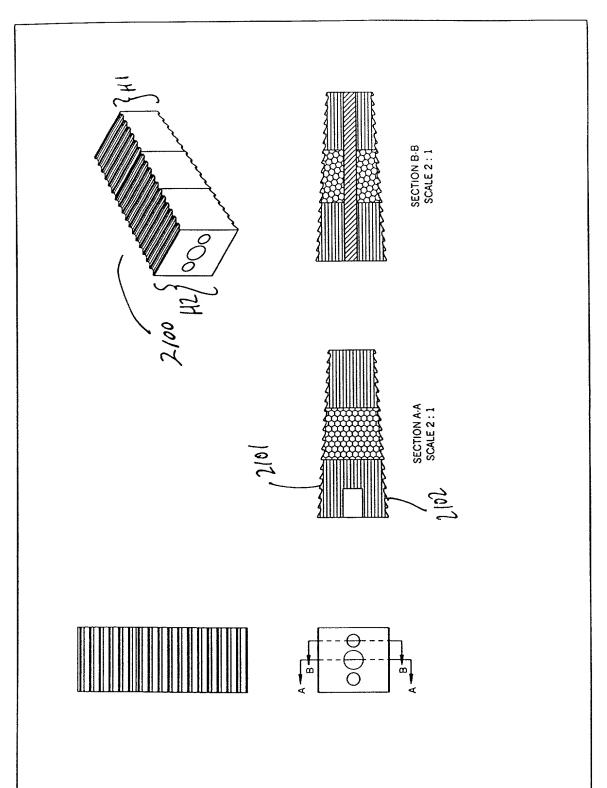


FIGURE 19





Figur 21

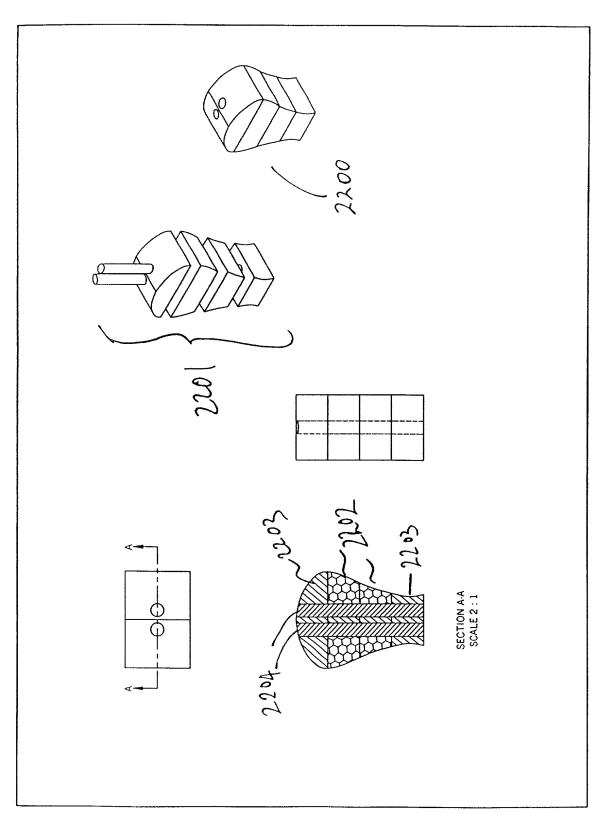


Figure 23 Create a tapened 14 14 mm - 2300 2301 -2302 -2301 Salvage downel out of ~ 2400 - Sidowall - MD-3 w/ Sidowall out of Spec Solution Crente an MD-2 Figure 24A Figure 24B Figure 24

